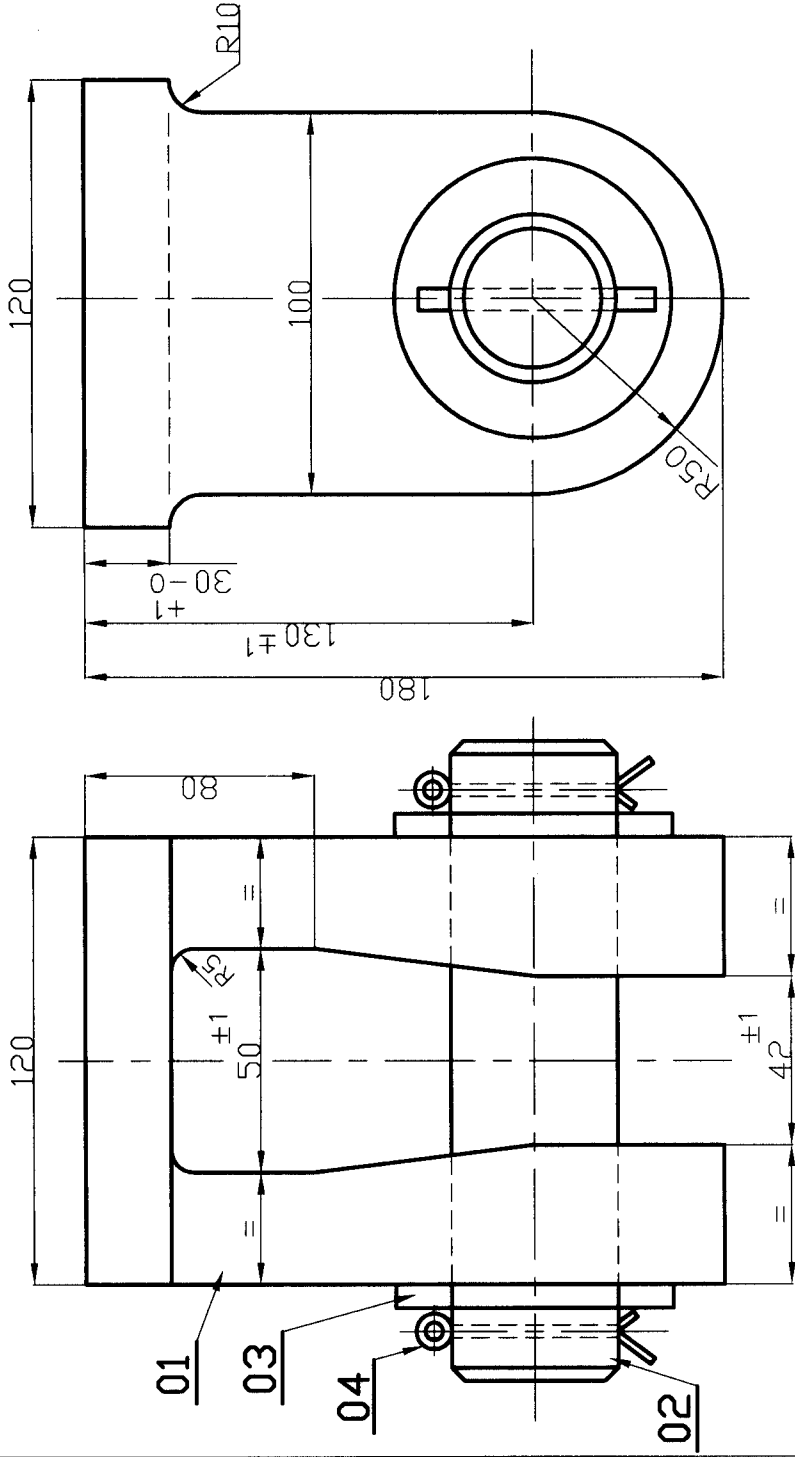


FIRST ANGLE PROJECTION (ALL DIMENSION IN MILLIMETRES)

LS976-666-08-2

DRAWING NO.

CAUTION
THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LTD. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

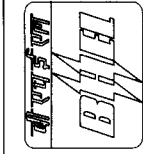


ASSEMBLY MATERIAL CODE No. 94-821-356-0000

STANDARD

VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NUMBER	ITEM NO	MATERIAL CODE	MATERIAL SPECN	UNIT WEIGHT	QUANTITY
04		SPLIT PIN 10x71	41704 10071		41704 10071		0.040	2
03		PUNCHED WASHER A48	41408 48000		41408 00048		0.284	2
02		PIN D 50 L200	3-80-999-97657		15.339.143.0000	C	3.000	1
01		WELD ON CLEVIS	3-80-999-97656		SA105	C	9.500	1

PIN (ITEM NO.02) SHALL BE ELECTRO GALVANISED TO A DEPTH OF 15 MICRONS AND THEN YELLOW CHROMOTISED. BAKE AT 200°C BEFORE YELLOW CHROMOTISING.



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, CHENNAI, 600 017

DRN	NAME	SIGN	DATE
CHD	R. ANANTH		17.09.2001
APPD	A.P.M.KUTTY		17.09.2001

DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (kg).
	C/M/F	N.T.S.	13.148

CARD CODE	DRAWING No.	REV
U 01	3-80-999-97657	00

WELD ON CLEVIS ASSEMBLY
(WCA-8) (FORGED)